

## ABSTRACT OF THE DISCLOSURE

This invention provides a liquid container capable of stably supplying a liquid contained therein, a  
5 liquid using device, a printing apparatus, and a method of manufacturing the liquid container. In one preferred embodiment of this invention, a one-way valve used in an ink tank is constructed of a flexible sheet. In an area of the flexible sheet, an undulated  
10 portion is formed whose undulated form is maintained in an operation range of the one-way valve.